

ELECTRODE AMPERAGE CHART

Electrode	Diameter (Inches)	Diameter (mm)	Amperage Range
6010/6011	3/32"	2.4	40-85
6010/6011	1/8"	3.2	75-125
6010/6011	5/32"	4.0	110-165
6010/6011	3/16"	4.8	140-210
6010/6011	7/32"	5.6	160-250
6010/6011	1/4"	6.4	160-250
6013	1/16"	1.6	20-45
6013	5/64"	2.0	35-60
6013	3/32"	2.4	40-90
6013	1/8"	3.2	80-130
6013	5/32"	4.0	105-180
6013	3/16"	4.8	150-230
6013	7/32"	5.6	210-300
6013	1/4"	6.4	250-350
7014	3/32"	2.4	80-125
7014	1/8"	3.2	110-165
7014	5/32"	4.0	150-210
7014	3/16"	4.8	200-275
7014	7/32"	5.6	255-340
7014	1/4"	6.4	330-415
7018	3/32"	2.4	65-100
7018	1/8"	3.2	110-165
7018	5/32"	4.0	150-220
7018	3/16"	4.8	200-275
7018	7/32"	5.6	260-340
7018	1/4"	6.4	320-400



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